

STANDARD SPECIFICATIONS FOR STORM SEWER CONSTRUCTION

CITY OF PLYMOUTH, MINNESOTA

March 2025

ENGINEERING DIVISION

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City Engineer / Deputy Public Works Director

These specifications are intended for inclusion into the contract documents. They only address the technical specifications and construction details of the referenced section.

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SECTION 02300 STANDARD DETAIL SPECIFICATIONS FOR STORM SEWER CONSTRUCTION

CITY OF PLYMOUTH, MINNNESOTA USA

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02301 SCOPE OF WORK

The work to be done under this contract shall include the furnishing of all labor, materials, tools, and equipment to construct complete in place the storm sewer and all appurtenances as show on the drawings, plans, and as specified herein.

The contractor shall excavate all materials encountered; furnish and compact foundations where required; furnish and install all timbering, sheeting and bracing necessary to safely support the work; remove any ground water encountered during excavation operations; protect, repair, relocate, maintain, and restore all sub-surface, surface, and overhead structures directly disturbed, damaged or affected by construction operations; and furnish all backfill and other appurtenant items as necessary.

All off-road storm sewer manholes must be accessible to the city's maintenance vehicles. All manholes outside of the street and not in a maintained area shall be marked with a flange post and a green reflectorized metal maker plate with white "M.H." lettering printed upon the plate. The marker plate shall face the closest access road. The flange post shall be located approximately 2 feet behind the structure when facing the roadway.

All existing drainage features in and around a new project and utilized by the project such as existing pipes and ditches that will remain in service after the project completion shall be in good condition at the completion of the project. If these existing drainage features are not in good condition, they will need to be cleaned or replaced to condition that allows them to function as required to accommodate the new runoff conditions from the project.

02302 SPECIFICATIONS WHICH APPLY

All specifications contained herein, including attached detail drawings, together with the construction plans for the designated project or projects and including current versions of those portions of the following specification, as indicated by paragraph or designation number, shall apply: American Society for Testing Materials (ASTM); American National Standards Institute (ANSI); Minnesota Department of Transportation's Standard Specifications for Construction current addition including Special Provisions (MnDOT), and The City Engineers Association of Minnesota's Standard Specifications for Utility Construction (CEAM).

02303 STORM SEWER MATERIALS

All storm sewer pipe, fittings, manholes and all appurtenances shall be new materials and shall be of the type, size, strength, and quality as shown on the plans or on the details and as specified herein and/or as indicated in the special provisions.

The contractor may be required to secure and deliver to the city engineer or designee, a written statement from the manufacturer assuring the quality and compliance to the applicable specification of all materials furnished and installed under this improvement project. This shall in no way relieve the contractor of any responsibility as to the quality of materials furnished and installed.

No PVC, corrugated HDPE or corrugated metal pipe (CMP) shall be used for mainline storm sewer within the public right-of-way unless previously approved by the city engineer.

02303.1 REINFORCED CONCRETE PIPE - Storm Sewer Materials

Reinforced concrete pipe (RCP) shall meet the requirements of MnDOT Specification 3236 with class as required and shown on the plans; pipe joints shall meet the requirements of ASTM Specification C361, and shall be R-4 type joints.

02303.2 DRAIN TILE - Storm Sewer Materials

Drain tile pipes shall be 6 inches diameter, minimum SDR 35, rigid, Circular holes with two to four rows of holes. Hole diameter = 3/16-inch to 3/8-inch, and minimum area of holes $1.5 \text{ in}^2/\text{linear}$ foot, with protective wrap meeting MnDOT 3733 specification. They shall be made from PVC meeting MnDOT 3245.2 (3) specification. Solid copper or copper clad steel #12, green coated tracer wire shall be installed along side of the drain tile segments. See Standard Detail Plates 37-10.

A. P.E. Yard Drains

- Shall be Tuf-Tite brand drain sump with a minimum of four connection openings or approved equal.
- A minimum of one outlet connection and three inlet connections are required for yard drains requiring 6-inch connections (as noted on the plans).
- Cover all openings not connected to drain tile with plugs manufactured for that purpose. Provide grate style cover.
- Fittings shall be manufactured specifically for the use required and compatible with other materials used.

02303.3 PIPE BEDDING MATERIALS –Storm Sewer Materials

Pipe bedding material shall be in accordance with Standard Detail Plate <u>ST-8</u> and <u>ST-10</u>. The contractor shall provide certification of the materials being used and will be required to perform field sampling for gradation test of any bedding materials used as required by the city engineer. Copies of test results shall be submitted to the city in a timely manner. Bedding shall be considered incidental to the pipe installation unless noted otherwise in the contract documents.

02303.4 MANHOLES/CATCH BASINS –Storm Sewer Materials

Manholes, catch basins, and other special access structures shall be constructed at designated locations as required by the plans and in accordance with any standard detail drawings or special design requirements given. Manholes and catch basins shall meet the requirements of A.S.T.M. Specification C-478. Sumps may be required at certain points.

Precast boxes and sections shall be used wherever possible. Block construction of a structure requires prior approval of the city engineer or designee and must be shown on the approved plans. See Standard Detail Plate <u>ST-2</u>.

Barrel and cone/slab height shall be such as to permit placement of at least two and not more than six, 2-inch thick, HDPE adjusting rings immediately below the casting assembly. Manholes/catch basins shall be in accordance with MnDOT Specification 3622, and have a minimum diameter of 4 feet. Catch Basins shall be either 4-foot diameter, 27 inches (See MNDOT plate 4003B and 4143E) diameter for use in green areas, or 2-foot by 3-foot precast concrete

structures. See Standard Detail Plates <u>ST-1</u>, <u>ST-2</u>, <u>ST-6</u>, and <u>ST-7</u>. Subgrade drains are required at all low point catch basins and on the uphill side of all in-grade catch basins. See Standard Detail Plate <u>ST-9</u>.

02303.5 STANDARD SKIMMER STRUCTURE –Storm Sewer Materials

Skimmer structures shall be constructed at designated locations as required by the plans and in accordance with any standard detail drawings or special design requirements given. Skimmer structures shall meet the construction requirements of A.S.T.M. Specification C-478 for precast manholes. The minimum inside diameter of the structure shall be 48 inches and the maximum shall not exceed 72 inches. The structures top shall be constructed to match the slope of the pond banks where it is installed. The top of the structure shall be covered with a galvanized metal, circular, 4 feet by 4 feet open grate, hinged split-grate. This grate shall be bolted down to the structure at a minimum of four equally spaced points around its perimeter.

Reinforced concrete pipe (RCP) or ductile iron pipe (DIP) shall be used for the inlet pipe with no apron installed if the pipe will be under water.

Reinforced concrete pipe (RCP) shall be used for the outlet pipe from the skimmer structure. All pipe joints on both the inlets and outlets shall be restrained. See Standard Detail Plate <u>ST-15</u> for standard skimmer structure details.

02303.6 MANHOLE/CATCH BASIN CASTINGS –Storm Sewer Materials

Manhole castings shall be Neenah R-1642-B or approved equal with machine bearing surfaces, with two concealed pick holes and "Storm Sewer" stamped on the cover. Catch basin castings shall be Neenah R-3067 with type V or VB grates. Other acceptable catch basin castings depending upon the circumstances and subject to city approval are:

Neenah	R-2561-A	Round Beehive Grate & Casting
Neenah	R-2573	Round Concave Grate & Casting
Neenah	R-2577	Round Convex Grate & Casting
Neenah	R-3250-1	Round Curb Inlet Frame, Grate & Curb Box
Neenah	R-3501-TR or TL	Inlet for Roll Type Curb
Neenah	R-4342	Round Low Stool Type w/Conc. Frame per MNDOT STD.
		Plate # 4143E

02303.7 MANHOLE/CATCH BASIN ADJUSTING RINGS - Storm Sewer Materials

Manhole/catch basin adjusting rings shall be High Density Polyethylene Extruded (HDPE) produced by Ladtech or an approved equal. The rings shall provide a minimum adjustment of 4 inches using 2-inch rings and maximum adjustment of 12 inches with a 4-inch-thick ring used for adjustments of 8 inches or greater. Joints between structure, rings and casting shall be sealed per the standard details with a Butyl caulk and wrapped with non-woven fabric for the catch basin rings. Solid reinforced concrete adjusting rings may be used in special situations only with prior written approval by the city engineer. See Standard Detail Plate ST-1, ST-2, ST-6 and ST-7.

02303.8 FLARED END SECTIONS & POND EOF's/RIPRAP –Storm Sewer Materials

Flared end sections are required on all culverts. They are not allowed on the inlet pipe for a skimmer structure. All flared end sections 24 inches in diameter and larger shall be equipped with trash guards with an opening at the bottom of the trash guard (see Standard Detail Plate <u>ST-3</u>).

Riprap and or energy dissipaters shall be required for all sizes to prevent erosion. Riprap will also be required at pipe inlets and pond emergency overflows (EOF's). Riprap, per MnDOT specification 3601 shall be constructed using granite, 1 foot in diameter or larger and shall be hand placed. Non-woven geotextile fabric conforming to MnDOT specification 3733 shall be required under the riprap. See Standard Detail Plate ST-4. Cable concrete (articulating concrete block mats) can be used instead of riprap.

02303.9 MORTAR –Storm Sewer Materials

Mortar for use in masonry construction shall be an air-entrained mixture of one part masonry cement, Type M, and two parts mortar sand, with sufficient water to produce proper consistency, and with sufficient air-entraining agent added to maintain an air content within the range of 7 to 10 percent. Mortar shall meet the requirements of ASTM C-270.

O2303.10 CHANNEL POSTS & MARKERS -Storm Sewer Materials

U-Channel post used for structure marking shall be green, 6 feet in length weighting 3lb/foot and punched full length with 3/8-inch diameter holes, 1 inch on center. Marker signs shall be 0.063-inch-thick aluminum blanks measuring 3 inches wide by 8 inches high with a high intensity green reflectorized background with white 2-inch-high letters. Markers shall be attached to the post with two stainless steel bolts and nuts. Posts and markers shall be considered incidental unless otherwise noted.

02304 STORM SEWER INSTALLATION

02304.1 WORKING HOURS –Storm Sewer Installation

The City engineer or designee shall be notified at least 48 hours prior to commencing any work by calling (763) 509-5500. Contractors are subject to being shut down and or having work rejected if proper notification is not given to the city.

Work shall not commence before 7 a.m. nor extend beyond sunset Monday through Friday. On Saturdays, work hours are from 8 a.m. to 6 p.m. No work is permitted on Sundays or holidays unless authorized by the city. Existing roadways shall not be restricted between 7 a.m. to 9 a.m. and 3 p.m. – 6 p.m. unless approved by the city engineer.

The definition of "work" also includes the starting of equipment and the delivery of materials to the job site.

02304.2 INSPECTION AND HANDLING –Storm Sewer Installation

Proper and adequate implements, tools, and facilities satisfactory to the city engineer or designee, shall be provided and used by the contractor for the safe and convenient prosecution of the work. During the process of unloading, all pipe and accessories shall be inspected by the contractor for damage. The contractor shall notify the city engineer or designee, of all material found to have cracks, flaws, or other defects. The city engineer or designee shall inspect the damaged materials and have the right to reject any materials found to be unsatisfactory. The contractor shall promptly remove all rejected material from the site. All materials shall be handled carefully, as will prevent damage to protective coatings, linings, and joint fillings; preclude contamination of interior areas; and avoid jolting contact, dropping, or dumping. All work and materials are subject to tests by the owner at such frequency as may be determined by the city engineer or designee.

While suspended and before being lowered into laying position, each pipe section and appurtenant unit shall be inspected by the contractor to detect damage or unsound conditions that may need corrective action or be cause for rejection. The contractor shall inform the city engineer or designee, of any defects discovered and the city engineer or designee will prescribe the required corrective actions or order rejection. Immediately before placement, the joint surfaces of each pipe section and fitting shall be inspected for the presence of foreign matter, coating blisters, rough edges or projections, and any imperfections so detected shall be corrected by cleaning, trimming, or repair as needed.

02304.3 PIPE LAYING OPERATIONS –Storm Sewer Installation

All site grading must be completed, certified by the project engineer and all off-road grading equipment removed from the site before starting any public utility work.

Trench excavation and bedding preparations shall proceed ahead of pipe placement as will permit proper placement and joining of the pipe and fittings at the prescribed grade and alignment without unnecessary hindrance. All foreign matter or dirt shall be removed from the inside of the pipe and fittings before they are lowered into position in the trench, and they shall be kept clean by approved means during and after laying. The storm sewer materials shall be carefully lowered into laying position by use of suitable restraining devices. Under no circumstances shall the pipe be dropped or dumped into the trench.

At the time of pipe placement, the bedding conditions shall be such as to provide uniform and continuous support for the pipe between bell holes. Bell holes shall be excavated as necessary to make the joint connections, but they shall be no larger than would be adequate to support the pipe throughout its length.

No pipe material shall be laid in water or when the trench or bedding conditions are frozen or otherwise unsuitable or improper. Maintain existing drainage during construction in developed areas.

When placement or handling precautions prove inadequate, in the city engineer's or designee's opinion, the contractor shall provide and install suitable plugs or caps effectively closing the open ends of each pipe section before it is lowered into laying position, and they shall remain so covered until removal is necessary for connection of an adjoining unit.

As each length of bell and spigot pipe is placed in laying position, the spigot end shall be centered in the bell and the pipe forced home and brought to correct line and grade. The pipe shall be secured in place with approved backfill material, which shall be thoroughly compacted by tamping around the pipe to a height of at least 12 inches above its top. The contractor shall mechanically compact trenches in accordance with MnDOT specifications 2106.

At all times when pipe laying is not in progress, including noon hour and overnight periods, all open ends of the pipeline shall be closed by watertight plugs or other means approved by the city engineer or designee. If water is present in the trench, the seals shall remain in-place until the trench is pumped completely dry.

When connecting to existing stubs, the contractor shall take every precaution necessary to prevent dirt or debris from entering the existing lines. All necessary work to make the connection shall be done at no additional compensation, except where noted otherwise.

Granular material shall be placed under all storm sewer pipe or structures that are less than 48 inches below finished grade. The granular material shall extend to at least 48 inches below finished grade and taper up to the subgrade elevation at not steeper than a 10% slope.

Catch basin leads or storm sewers which cross the street in areas where soils are highly frost susceptible, shall be backfilled in accordance with the guidelines as are outlined in the MnDOT Road Design Manual Sections 8-6.01.08 and 8-6.01.09. A drain tile pipe shall be placed in the bottom of the aggregate bedding trench, which shall drain into a catch basin structure. A plate for this construction shall be included in the plans. In lieu of the MnDOT method, the city may consider an alternate design. The alternate design shall be reviewed and approved by the city engineer or designee.

See Standard Detail Plates <u>ST-9</u> and <u>ST-10</u> for location and construction of drain tile. Holes in structures for drain tile shall be either preformed or core drilled.

All functional storm sewer inlets shall be fitted with an appropriate sediment-trapping device to prevent sediment from entering storm sewer systems during construction. Storm drain inlet protection shall be in accordance with MnDOT <u>2573.3M</u>.

02304.4 CONNECTION AND ASSEMBLY OF JOINTS –Storm Sewer Installation

All pipe and fitting joints shall fit tightly and be fully closed. Spigot ends shall be marked as necessary to indicate the point of complete closure. All joints shall be soil tight, as the minimum requirement, and shall be watertight in all storm sewer pipelines installed within the limits of a paved street or highway traffic lanes. Where specified, the joints in certain assemblies shall be made structurally integral by being completely encased in concrete to form a rigid watertight unit as indicated in the standard drawings.

All joints shall be sealed as follows, subject to such other approved method as the city engineer or designee may authorize as being an acceptable alternative:

- a. Concrete pipe and fitting joints compression type rubber gasket seals conforming to the requirements of ASTM C-443, ASTM C-361 or AASHTO M-198 for circular pipe, or as otherwise approved by the city engineer or a designee, in the case of non-circular pipe sections.
- b. Tie the last six (6) joints of both the inlet and outlet of flared end sections as well as all pipes in and out of a skimmer structure. See Standard Detail Plate <u>ST-3</u>. If the grade of the pipe being laid meets or exceeds 10% then every pipe joint in that segment needs to be tied.

02304.5 RECONSTRUCT MANHOLES/CATCH BASINS – Storm Sewer Installation

Remove existing manhole or catch basin to the level directed by the engineer. Salvage and reinstall casting to the appropriate finished elevation. Reconstruct manhole or catch basin according to the plan and details. Provide 4-inch HDPE adjusting rings if structure will have 4 or 5 rings, and a 12-inch HDPE adjusting ring if there will be six (6) or more rings. Provide new materials

for any salvaged materials rejected for reinstallation by the engineer. Backfill and patch roadway with aggregate base and bituminous to match existing section.

02304.6 REPAIR MANHOLE/CATCH BASIN –Storm Sewer Installation

Clean and fill all voids in the existing rings and structure and pipe connections with mortar. Restore inverts and benches with mortar.

02304.7 ADJUST CASTING

Adjust castings within 10 days after initial bituminous course placement. Keep excavation of adjustments to a minimum. Replace excavated areas in kind. Replace or install all adjusting rings and set the top of casting to 1/2-inch below and parallel to the proposed roadway surface. Tapered rings shall be used to adjust the casting to match the street grade. If tapered rings do not provide sufficient adjustment, the contractor may use a mortar bed placed between the structure and the first ring to provide additional adjustment with prior approval of the engineer.

Set casting and each ring on inflow and infiltration barrier. Provide 4 inches P.E. adjusting ring if structure will have four or five rings. Use 4 inches of rings minimum and 12 inches maximum rings when setting castings.

02305 STORM SEWER TESTING REQUIREMENTS

To assure quality materials and workmanship, the following tests shall be required unless waived by the city engineer or designee. The city engineer's designee shall be present for all tests of public utilities and shall be notified at least 48 hours in advance of the specific test by calling (763) 509-5500.

All testing to be completed and passed prior to beginning roadway work. Tests shall be in accordance with CEAM standards or what is required within this specification. Individuals qualified to perform and evaluate such tests shall do all testing. The contractor shall pay for all tests required in these guidelines. Copies of the results shall be submitted to the city engineering division.

02305.1 COMPACTION

Mechanically compact all trenches in accordance with MnDOT specification 2106.

02305.2 PIPE CLASS

Pipe strength class shall be stamped on the pipe and test results submitted indicating that this pipe meets strength requirements.

02305.3 TELEVISING OF PIPES

The storm sewer system, excluding drain tile lines shall be televised and the video reports along with a written report to be submitted to the city for review. Video reports can be submitted on CD-ROM, DVD, and thumb drive or via the internet cloud services. **All lines must be flushed and cleaned prior to televising.** The video report will be used to view the condition of the storm sewer pipe prior to acceptance. Workmanship and cleanliness of the installation will be checked. If a line requires cleaning or repairs, that segment shall be re-televised afterwards, and the new report will be submitted to the city for review. This shall be repeated at the contractor's expense, until that segment of the sewer line is clean and or repaired. Video reports shall become the property of the city and contain the following:

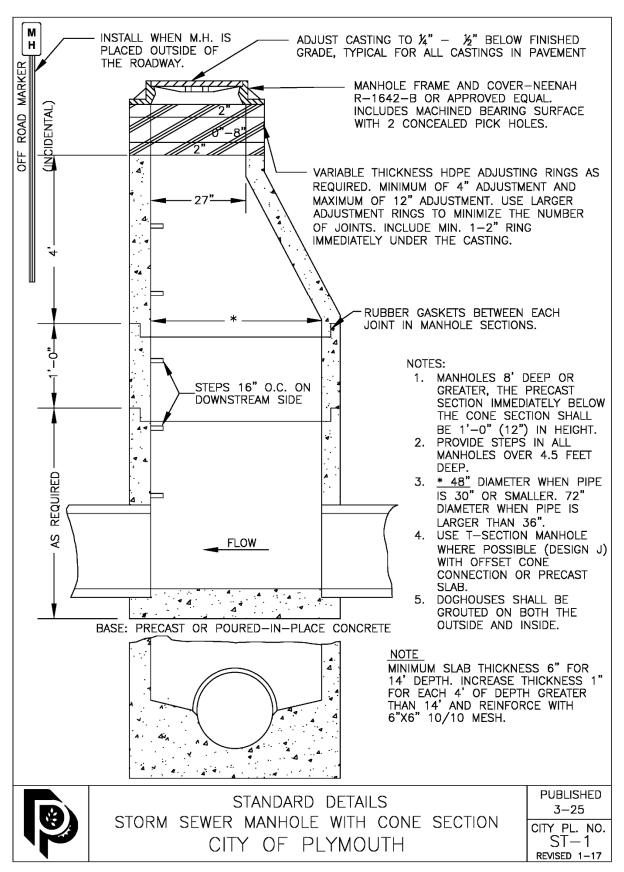
- a. Reference the start and end of each video segment as it begins, by clearly identifying the manhole/catch basin number where the video segment begins and the manhole/catch basin number where the video segment ends.
- b. Footages along the storm sewer line must be shown on the video report and zeroed out at the beginning of each segment starting from the center of the manhole/catch basin.
- c. The video camera shall be guided forward at a moderate to slow pace along the bottom of the pipe.
- d. The camera shall stop at any unusual instances that are viewed while in progress and provide a more detailed and longer view of the specific instance (i.e. bad joint, dirt in lines, settlement in line, etc.).

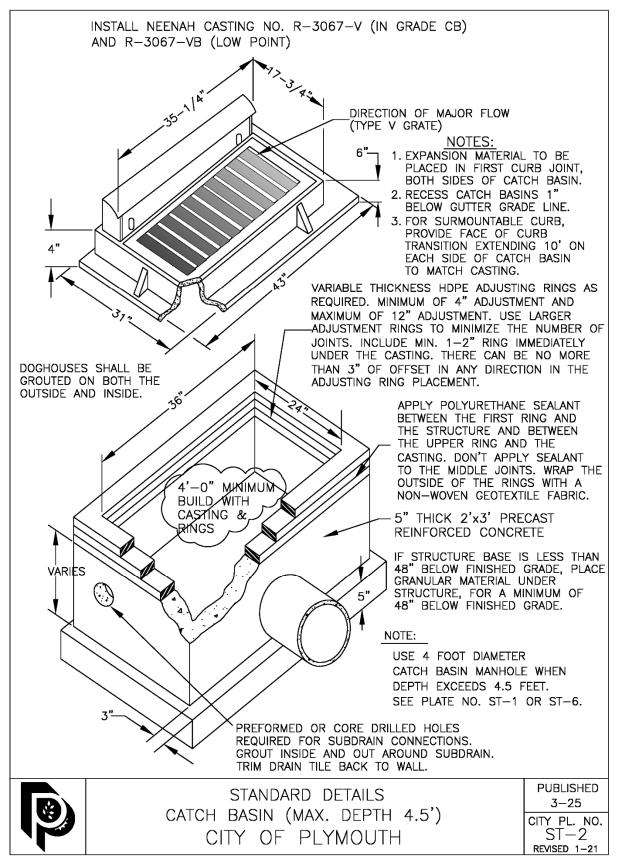
02306 MEASUREMENT AND PAYMENT

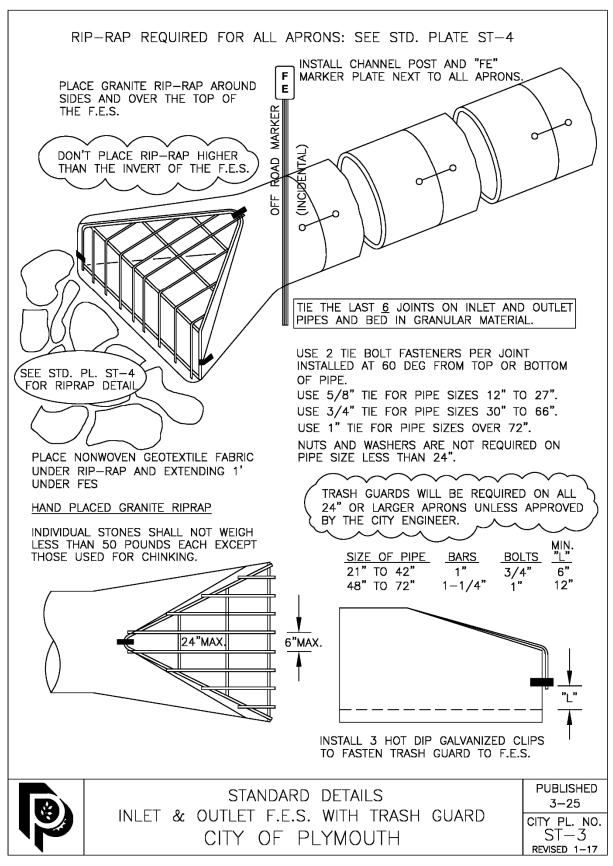
All items will be measured separately according to design designation as indicated in the pay item name and as may be detailed and defined in the plans, specifications, or special provisions. Pipe will generally be designated by size (inside diameter or span), strength class, kind, or type, and laying condition.

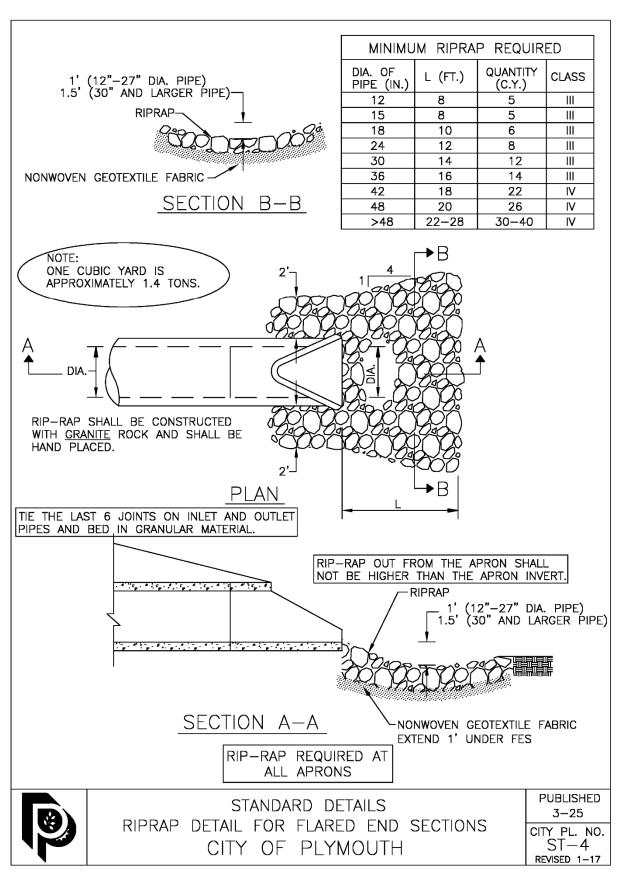
Complete-in-place items shall include all component parts thereof as described or required to complete the unit, but excluding any excesses covered by separate pay items. Linear measurement of piping will include the running length of any special fittings (tees, wyes, elbows, gates, etc.) installed within the line of measure between specified terminal points.

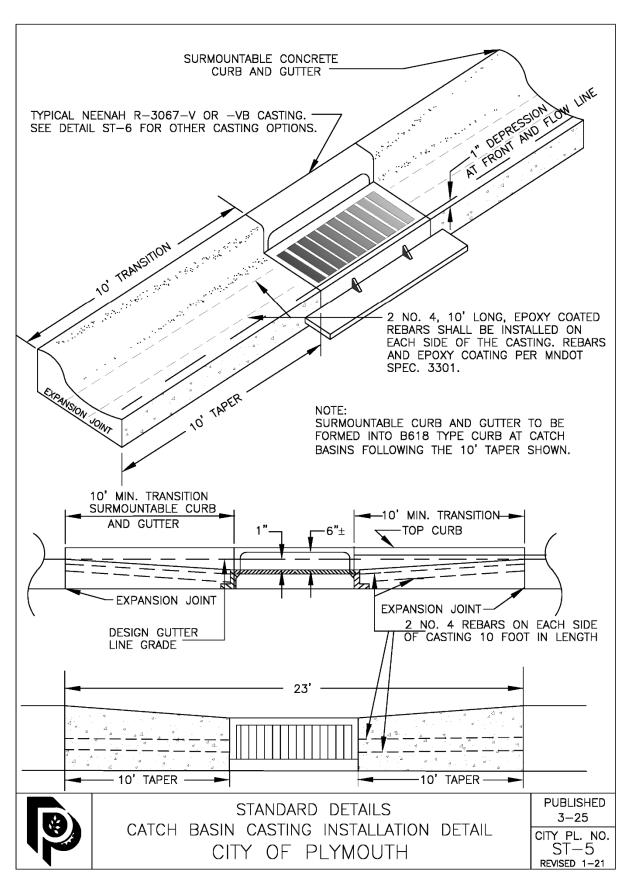
02307 STORM SEWER DETAIL PLATES - ST-1 through ST-19

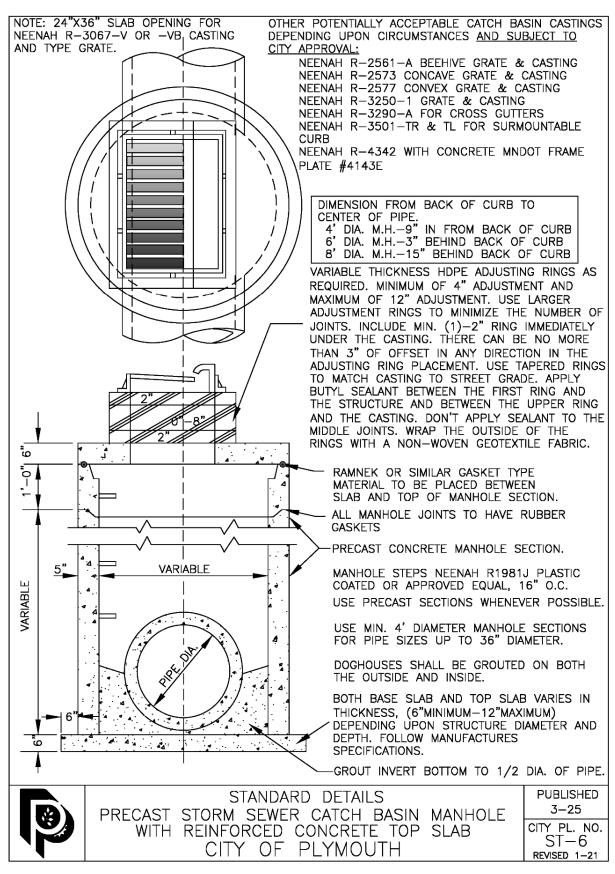


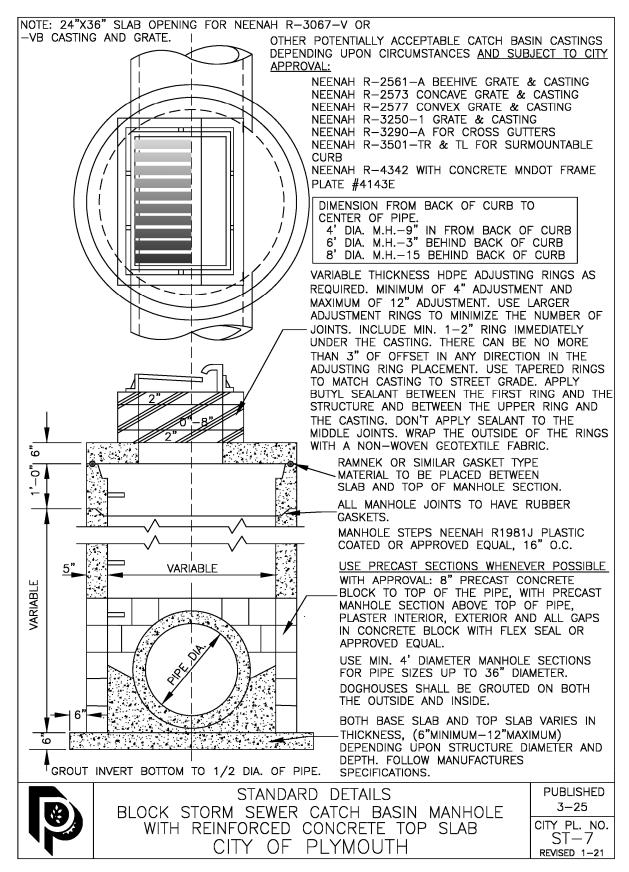


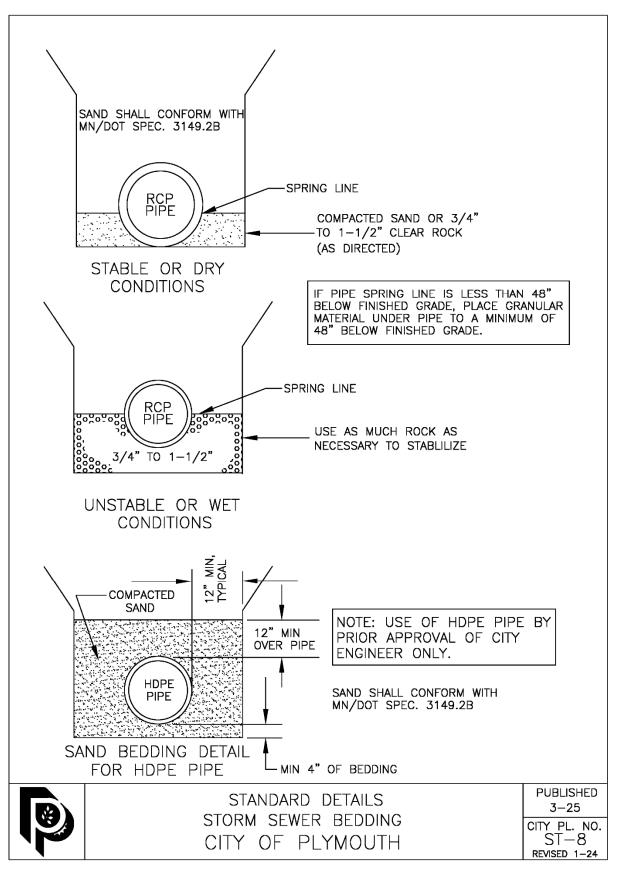


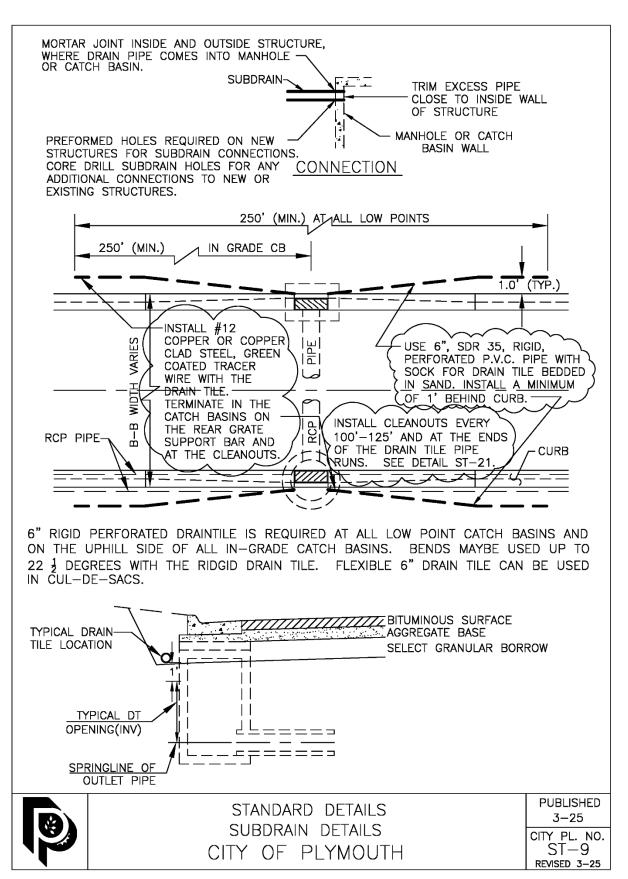


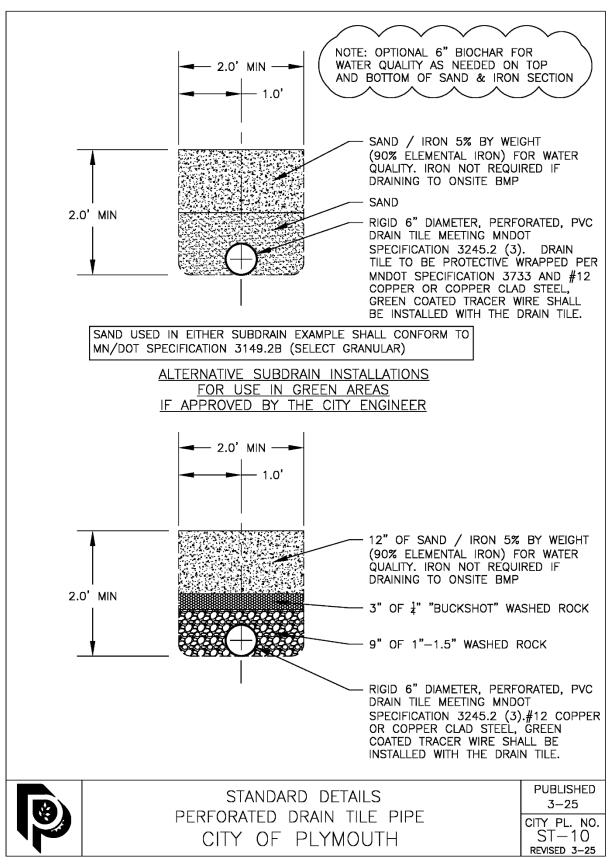


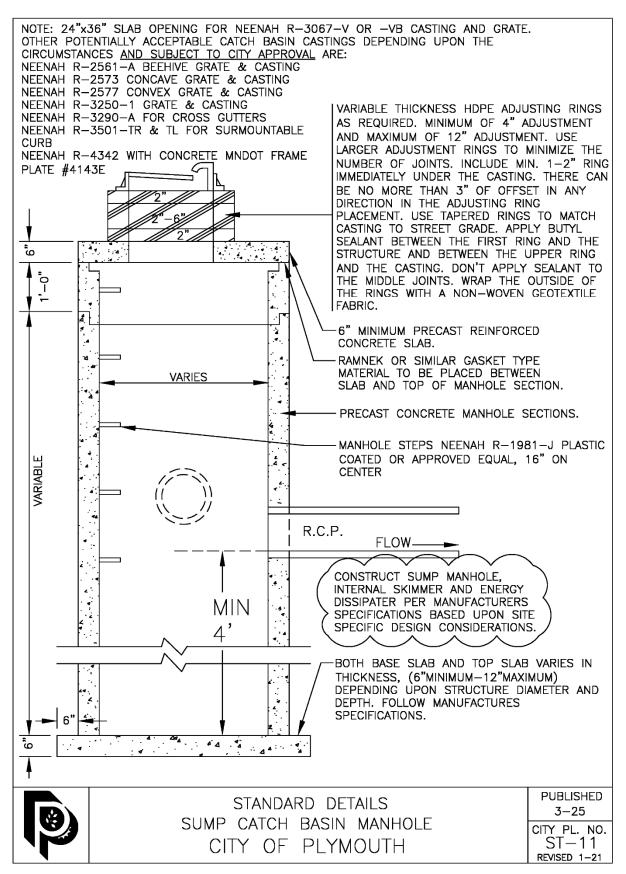


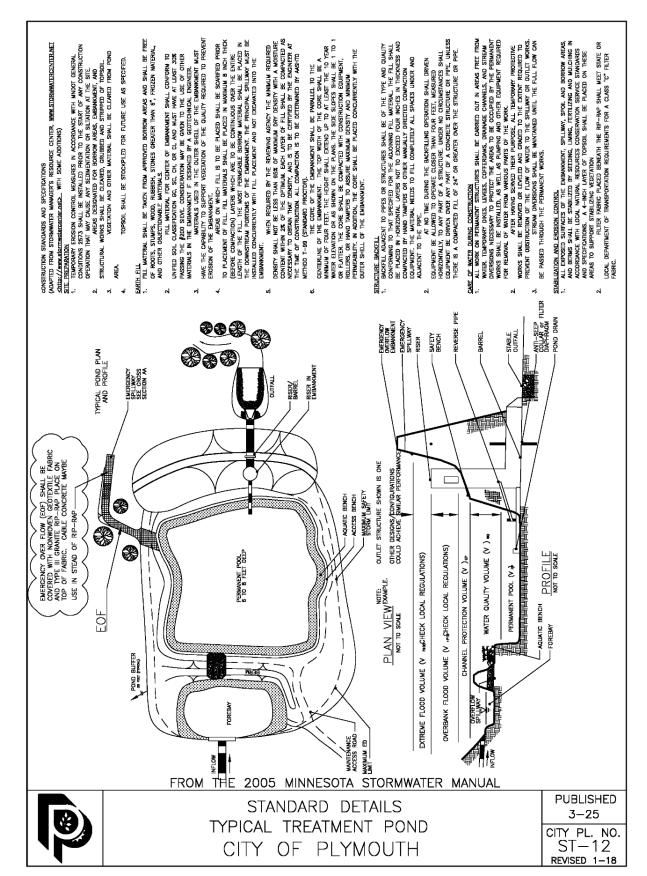


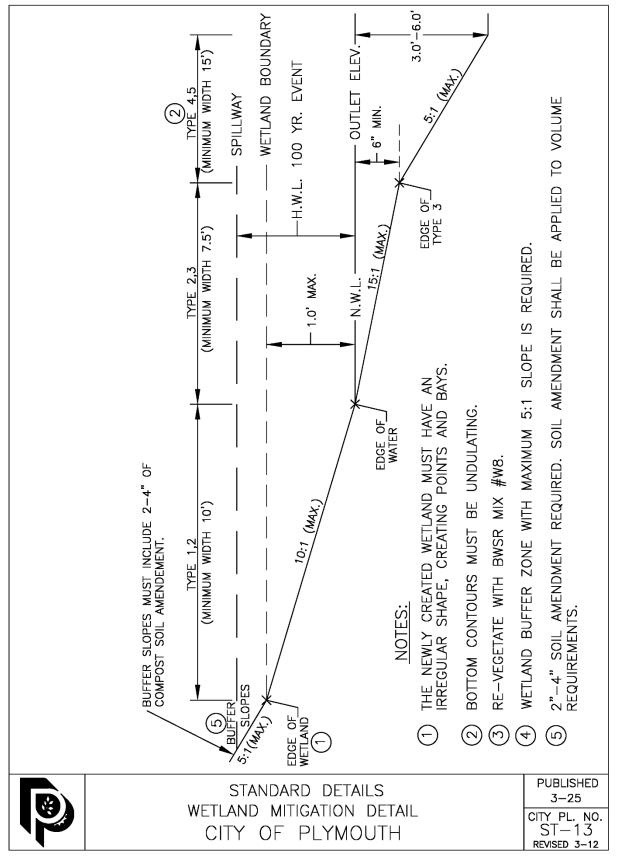


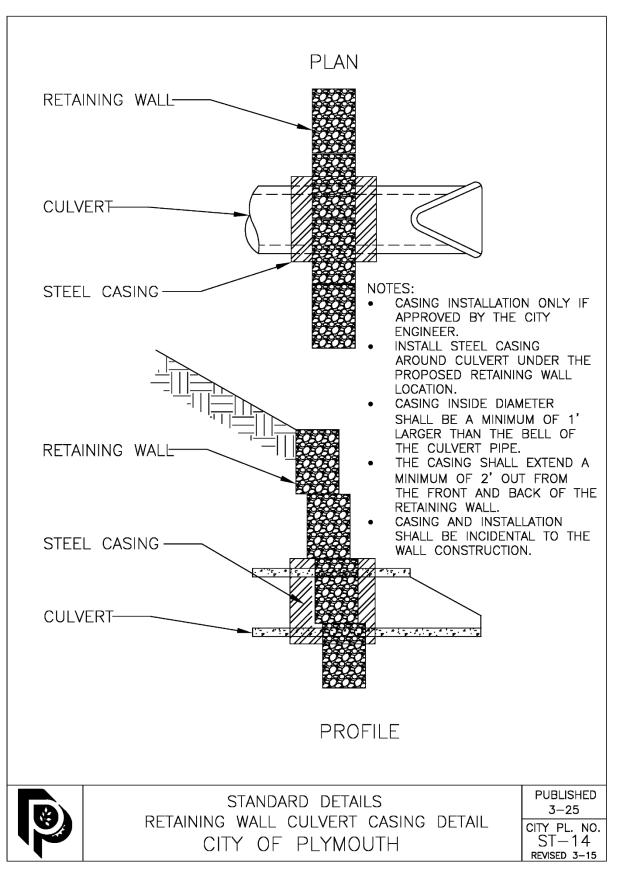


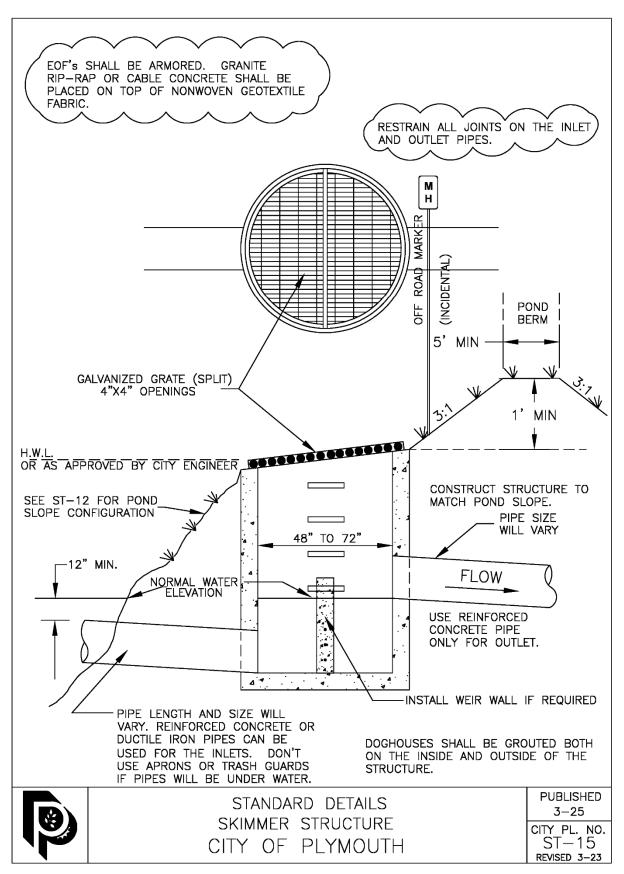


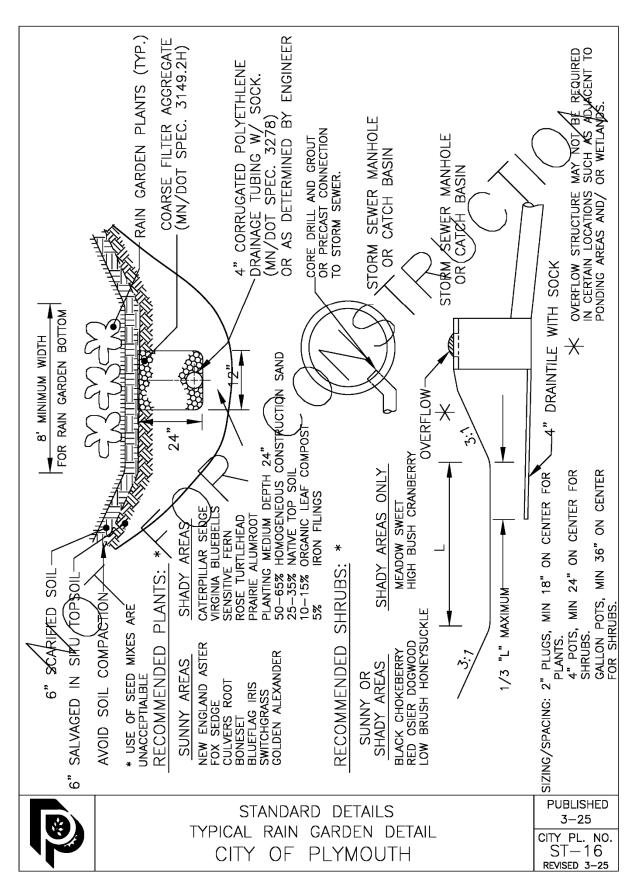
















SPECIFICATIONS:

MONUMENT

CONSISTS OF A POST AND A WETLAND BUFFER OR STREAM BUFFER SIGN

WETLAND BUFFER & STREAM BUFFER SIGNS

PURCHASED FROM THE CITY OF PLYMOUTH, COMMUNITY DEVELOPMENT DEPT.

MOUNTED FLUSH WITH THE TOP OF THE POSTS

FASTENED WITH NON-REMOVABLE SCREWS OR RIVETS



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POST MATERIALS

4" X 4" SQUARE

TREATED WOOD OR OTHER CITY APPROVED MATERIAL

POST INSTALLATION

INSTALL POST $\underline{\textit{PLUMB}}$ TO A HEIGHT OF FOUR FEET ABOVE GRADE.

SET AT LEAST 42 INCHES IN THE GROUND

INSTALLED AT EACH LOT LINE WHERE IT CROSSES A WETLAND BUFFER OR STREAM BUFFER, WITH A MAXIMUM SPACING OF 100 FEET BETWEEN SIGNS PER CITY CODE 21670.07 (IF NO BUFFER IS REQUIRED, THE MONUMENT SHALL BE AT THE EDGE OF THE WETLAND)

PLACE ADDITIONAL POSTS AS NECESSARY TO FOLLOW BUFFER CONTOUR LINE

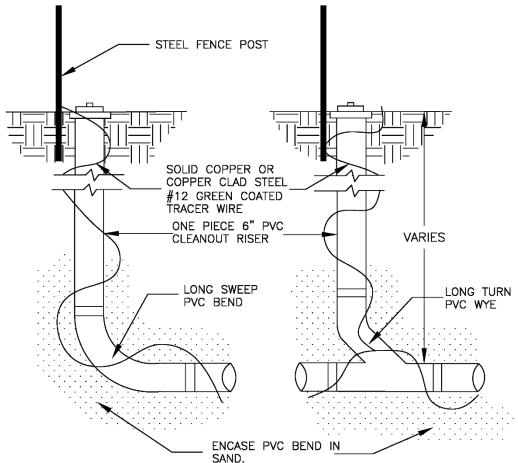


STANDARD DETAILS WETLAND BUFFER & STREAM BUFFER MONUMENT CITY OF PLYMOUTH PUBLISHED 3-25

CITY PL. NO. ST-17 REVISED 3-25

NOTE:

- 6" HUB WITH THREADED PVC CAP, DO NOT GLUE
- COVER WITH FORD METER BOX A-1 CASTING OR APPROVED EQUAL. SET COVER FLUSH WITH FINISHED GRADE AND PLACE TEMPORARY STEEL FENCE POST NEXT TO EACH CLEAN OUT
- TERMINATE #12 GREEN COATED TRACER WIRE UNDER THE METER BOX CASTING AND INSIDE THE CATCH BASINS ON THE REAR GRATE SUPPORT INSTALL STEEL FENCE POST BEHIND EACH CLEANOUT
- ENCLOSE LONG SWEEP BEND OR WYE IN AGGREGATE MATERIAL AS SHOWN
- BENDS SHALL NOT BE GREATER THAN 22 1 DEGREES
- FLEXIBLE 6" DRAIN TILE MAY BE USED IN CUL-DE-SACS



END OF CLEANOUT

IN LINE CLEANOUT

INSTALL CLEANOUTS EVERY 100' TO 125'. CONNECT STREET DRAINTILE CB TO CB WHERE PRACTICAL.



STANDARD DETAILS PVC STREET DRAIN TILE CLEANOUTS CITY OF PLYMOUTH

PUBLISHED 3-25 CITY PL. NO. ST-18 REVISED 3-25

